

TRADE SECRET-PRODUCED BY PHILIP MORRIS-SUBJECT TO
 A COURT ORDER IN PHILIP MORRIS COMPANIES, INC. ET AL
 v. AMERICAN BROADCASTING COMPANIES, INC. ET AL. THIS
 DOCUMENT AND ITS CONTENTS SHALL NOT BE USED, SHOWN OR
 DISCLOSED EXCEPT AS PROVIDED IN THE COURT'S ORDER.

STANDARDS FOR LINE II
MACHINE ROOM #2 OPERATOR

<u>STANDARD</u>	<u>HOW MEASURED</u>	<u>STD. VALUE</u>	<u>STD. PV RANGE</u>
71. DROPPED (Tunnel Zone Temp. - See 77-80)			
72. Chevron Cutter Speed	Spd. Pot	52½	--
73. Rotary Dryer Speed	Watch	15 RPM	--
74. DROPPED			
75. Feeder Doffer Setting	Ruler	1/2"	--
76. Reject Feeder Incline Belt Speed	Speed Pot. at 100	1 Rev. on Tail Shaft in 7 Sec.	--
77. Tunnel Zone 1 Temp.	Controller In Manual-100% Open	365°	360-370°F
78. Tunnel Zone 2 Temp.	Controller In Manual-100% Open	365°	360-370°F
79. Tunnel Zone 3 Temp.	Controller In Manual-100% Open	345°	340-350°F
80. Tunnel Zone 4 Temp.	Controller In Manual-100% Open	375°	370-380°F
81. Tunnel Zone 5 Temp.	Controller In Manual-100% Open	365°	360-370°F
82. Number of Containers at Dry End	Count	6 Heads/ 6 Cases Maximum	--
83. Rotary Dryer Air (Nov.1 - Apr.30)	Chilled H ₂ O Valved Out	Ambient Air	
(May 1 - Oct.31)	Chilled H ₂ O Valved In	Chilled Air	
84. Rotary Dryer Use	Rotary Not in By-Pass	Product Running Thru Rotary Dryer	

Standard Numbers 71-100 have been
designated for #2 Operator

ISSUE DATE: May 26, 1992